



15000242293

Package dimension: 190.50 mm x 1020.00 mm

Forming dimension: 135.00 mm x 980.00 mm

Package depth: 150 mm

min. product weight: 10000 g, max. product weight: 15000 g

#### Performance:

The Technical Quality Performance pQS according to DIN 8743 of the thermoforming packaging machine amounts to approx. 3 cycles/min for this tooling multiplied by the number of packs per cycle. This value applies to an observation period / test run of max. 2 hours at a draw depth of 150 mm and end vacuum of 10 mbar in the finished pack without product.

Output of the complete packaging line will be less than of single components; therefore additional performance may be considered.

#### Product:

ham log

#### Film specification:

Bottom web (flexible), Type: PA/PE, Width: 422 mm, Tolerance: +2 mm,

Thickness: 240 µm, hot seal compliant, draw compliant

Top web (flexible), Type: PA/PE, Width: 420 mm, Tolerance: ±1 mm, Thickness:

125 µm, hot seal compliant

### Die Components

#### @@FORMSTATION

#### Forming die upper part

with heating above formed pocket

1 track heating