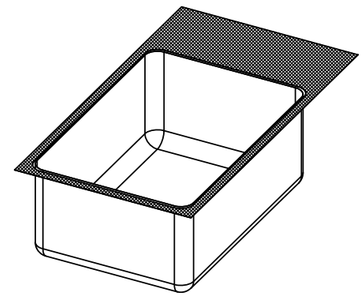
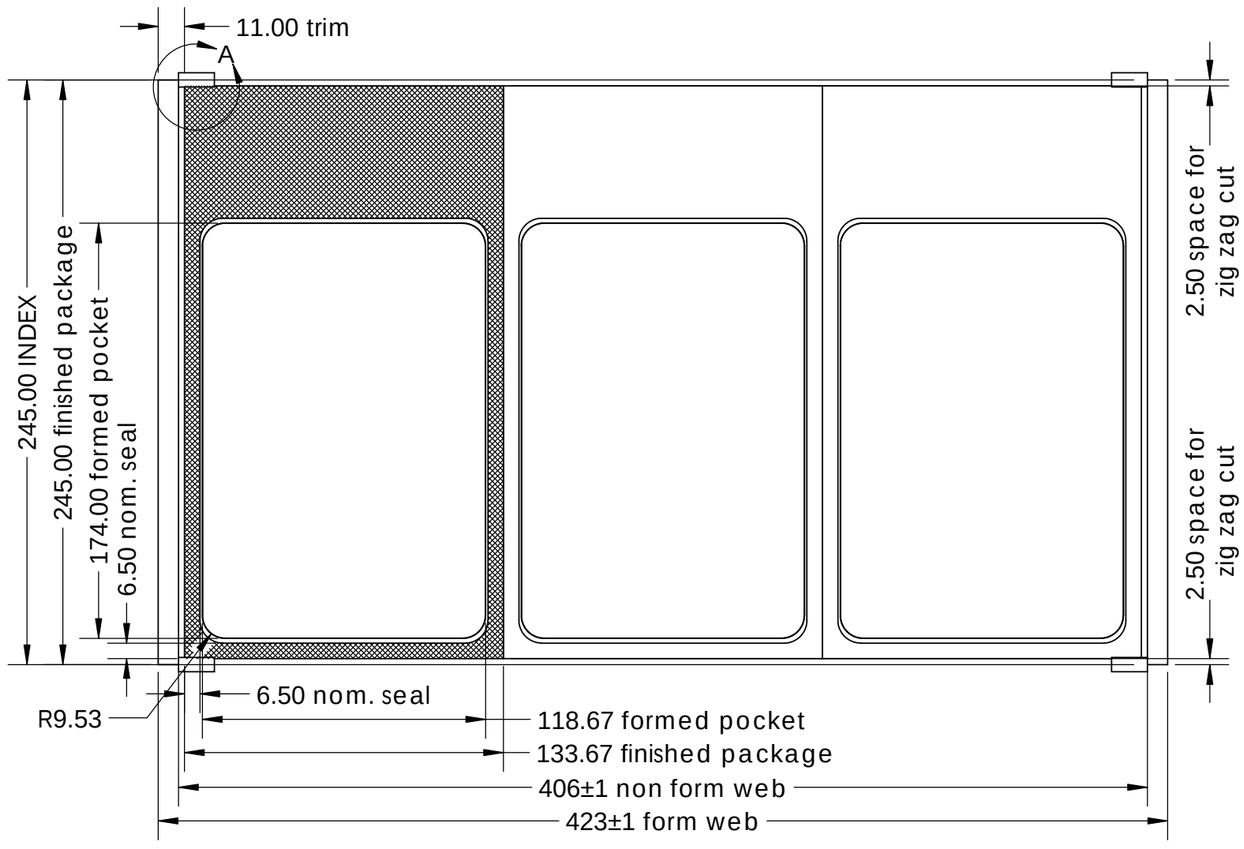
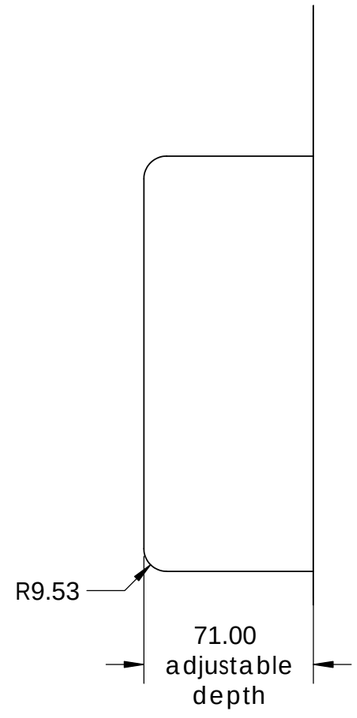
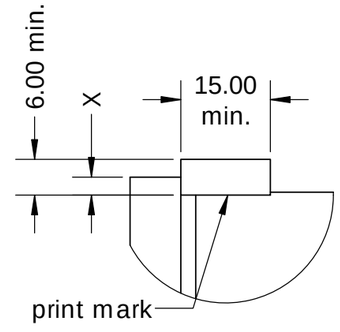
TOOLING SIZE IS A 240mm/MACHINE INDEX IS A 245mm TO ALLOW FOR ZIG ZAG CUT









DETAIL A
SCALE 1 : 1

MACHINE DIRECTION

NOTES: (X)=Print Mark Tolerances, see VC999 doc. #11.27.73, MAX TOOL DEPTH, 100die=75.88 (1:1=85.41)/ 135die=114.6 (1:1=124.15)

APPROVAL FOR PRODUCTION

APPROVED:

DATE:

APPROVED WITH NOTED CHANGES:

DATE:

DESCRIPTION: layout 420.240.245.100.3.1.hdr.zz

File Name: 420.240.245.100.3.1.hdr.zz

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DATE (M-D-Y): 9/30/2022

Drawn by: J.Romfo

Designer:

Checked by: JGR

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SHEET SIZE	SCALE	SHEET	REV
B	1:2.5	1 OF 1	0

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